

# FXAIMO4A-UP AI module

ControlNet™ FLEX I/O™ Thermocouple inputs: 7

\*ControlNet<sub>TM</sub> is ControlNet International's registered trademark. \*FLEX I/O<sub>TM</sub> is Rockwell Automation's registered trademark.



### Outline

- \* Number of inputs: 7 (Thermocouple)
  - T,R,J,K,E type correspondence
  - -16 to 80 mV full scale
  - Detect overrange when disconnected
- \* Cold junction compensation RTD (Pt 100 Ω) input: 1
- **★** FLEX I/O<sub>TM</sub> / ControlNet<sub>TM</sub> LAN compatible

ITEM	SPECIFICATION
Number of inputs	7 (Thermocouple input)
-	1 (Cold junction compensation input)
Isolation	Individual
Input range	T : -200 to 400℃
	R : -50 to 1768℃
	J : -200 to 1200℃
	K : -200 to 1372℃
	E : -200 to 1000℃
	RTD: -10 to 100℃
Resolution	16 bits
Input impedance	More than 5 MΩ
Data refresh cycle	16 bits 2's complement
Convert type	Successive approximation
Covert rate	5 $\mu$ s/ch
Data refresh cycle	40 ms
Relative accuracy	±0.1% FSD
Temperature drift	Less than ±100 ppm/℃
Input filter	
(1) Analog filter	About 33.1 ms
(2) Digital filter	0 ms, 50 ms, 100 ms, 500 ms
	(Program selectable, whole channels batch
Wire break detection	setting) Move to upper limit when break-down
Self-diagnostic	Watchdog timer
functions	Power supply voltage low
	Bus time-out
Indicator	LED × 1 2 modes
	Green (Normal)
	Red (Abnormal)
Compatible terminal	1794 - TB3/TB3S
bases	1794 - TBN/TBNF
Dielectric strength	AC 500 V
	Between input terminal and FG (1 min.)
	Between input channels (1 min.)
Environmental	(Operating)
conditions	Temperature: 0 to 55°C
	Humidity: 5 to 95% RH (No condensation)
	(Storage)
	Temperature: -40 to 85°C
Dower ounnly	Humidity: 5 to 95% RH (No condensation)  DC 24 V ±10% / Less than 50 mA
Power supply	DC 24 V ±10% / Less than 50 mA  DC 5 V / Less than 80 mA (FLEX BUS)
Shock/Vibration	15 G / 2 G @ 10 to 500 Hz
Dimensions	75 mm (D) × 46 mm (H) × 94 mm (W)
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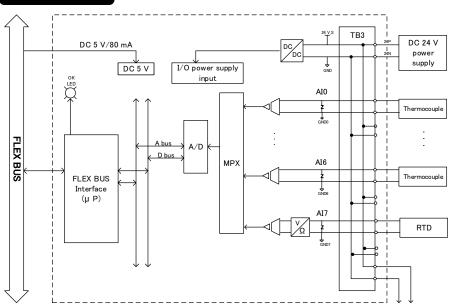
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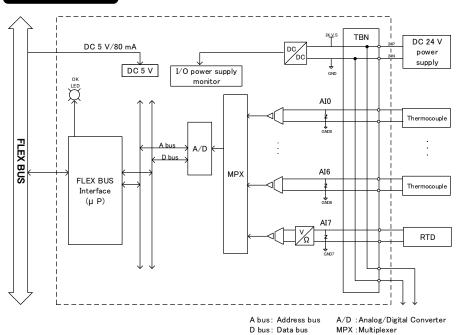
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### FXAIM04A-UP block diagram

#### 1794-TB3 / TB3S



#### 1794-TBN / TBNF



When using, please read the instruction manual attached to the product carefully and use it properly.

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Please be aware that due to product improvements and modifications, the product description in this catalog may differ in certain respects from the actual product.

μP : Micro processor

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